Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations Revision Date: 06/22/2016 Date of Issue: 06/22/2016

SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Mixture

Product Name: Friction pad *3012* (201-series)

1.2. Intended Use of the Product

Use of the Substance/Mixture: Brake and clutch friction materials

1.3. Name, Address, and Telephone of the Responsible Party Company

The Montalvo Corporation 50 Hutcherson Drive, Gorham, Me. 04038

Telephone: (800) 226-8710

1.4. Emergency Telephone Number

Emergency Number

: (800) 226-8710

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

GHS-US Classification

Not classified

This product is in its final, solid, polymerized form, with no leftover monomers available for exposure. The product in its final form is not hazardous. However, if dust or fumes are generated in downstream use this product may pose physical and health hazards. The information contained within this SDS is about the potential physical and health hazards in the event that the product is machined, ground, or otherwise altered, and dust, fumes, particles, or other methods of exposure are possible in downstream use.

2.2. Label Elements

GHS-US Labeling

No labelling applicable

2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions. Dust may cause mechanical irritation to eyes, nose, throat, and lungs. For particulates and dust: Repeated or prolonged exposure to dust particles may result in fibrosis (Pneumoconiosis).

2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

Not applicable

3.2. Mixture

Name	Product Identifier	%	GHS-US classification
Proprietary RM4	(CAS No) Proprietary	21	Comb. Dust Skin Sens. 1, H317
Proprietary RM1	(CAS No) Proprietary	15-21	Comb. Dust Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Skin Sens. 1B, H317 STOT SE 3, H335
Proprietary RM13	(CAS No) Proprietary	4-10	Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation:dust,mist), H331 Aquatic Acute 3, H402

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Proprietary RM10	(CAS No) Proprietary	3	Acute Tox. 4 (Inhalation:dust,mist), H332 STOT RE 1, H372 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
Proprietary RM16	(CAS No) Not applicable	11-16	Comb. Dust
Proprietary RM11	(CAS No) Proprietary	6	Comb. Dust STOT RE 2, H373

Full text of H-phrases: see section 16

The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret [29 CFR 1910.1200] **SECTION 4: FIRST AID MEASURES**

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation: Using proper respiratory protection, move the exposed person to fresh air at once. Encourage exposed person to cough, spit out, and blow nose to remove dust. Immediately call a poison center, physician, or emergency medical service.

First-aid Measures After Skin Contact: Remove contaminated clothing. Rinse immediately with plenty of water for 5 minutes. Obtain medical attention if irritation develops or persists. Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.

First-aid Measures After Eye Contact: Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if redness, pain, or irritation occurs. Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries: Under normal conditions of use not expected to present a significant hazard. During processing or physical alteration, flakes or powder cause irritation of the respiratory tract, eyes, skin, and are harmful.

Symptoms/Injuries After Inhalation: None expected under normal conditions of use. Dust may be harmful or cause irritation.

Symptoms/Injuries After Skin Contact: None expected under normal conditions of use. May cause skin irritation.

Symptoms/Injuries After Eye Contact: Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

Symptoms/Injuries After Ingestion: Not expected to be a primary route of exposure.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: May form combustible dust concentrations in air.

Explosion Hazard: If excessive dust is generated from processing, it may present a dust explosion hazard when dispersed in air at sufficient quantities in the presence of an ignition source.

Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. **Hazardous Combustion Products:** Formaldehyde. carbon oxides. Perfluoroisobutylene (PFIB). Irritating or toxic vapors. **Other Information:** Risk of dust explosion.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid breathing dust. Do not get in eyes, on skin, or on clothing. Avoid generating dust. Remove ignition sources. Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

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6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment: Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams. Avoid generation of dust during clean-up of spills.

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Take up mechanically (sweeping, shoveling) and collect in suitable container for disposal. For particulates and dust: Vacuum clean-up is preferred. If sweeping is required use a dust suppressant. Use only non-sparking tools. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion. Keep dust levels to a minimum and follow applicable regulations.

Precautions for Safe Handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust. Avoid creating or spreading dust. Keep away from heat, sparks, open flames, hot surfaces. – No smoking.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations. Avoid creating or spreading dust.

Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Products: Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(s)

Brake and clutch friction materials

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

Proprietary RM 16 (Proprietary)		
USA ACGIH	ACGIH TWA (mg/m ³)	0.1 mg/m ³ (untreated-thoracic fraction)
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen untreated
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.200 mg/m ³ (less than stated value)
USA IDLH	US IDLH (mg/m ³)	100 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m³)	1 mg/m³
		200 μg/m³
		500 μg/m³
		750 μg/m³

8.2. Exposure Controls

Appropriate Engineering Controls

: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment. Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment.

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: Gloves. Protective clothing. Protective safety glasses. Insufficient ventilation: wear **Personal Protective Equipment** respiratory protection. : Not required for normal conditions of use. **Materials for Protective Clothing Hand Protection** : Wear protective gloves. **Eye Protection** : ANSI z87 approved tight fitting safety glasses. **Skin and Body Protection** : Wear suitable protective clothing. : If exposure limits are exceeded or irritation is experienced, approved respiratory **Respiratory Protection** protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection. **Other Information** When using, do not eat, drink or smoke. **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES** Information on Basic Physical and Chemical Properties 9.1. **Physical State** : Solid Appearance : Black. Odor • None. **Odor Threshold** : No data available : No data available pН : No data available **Evaporation Rate Melting Point** : No data available **Freezing Point** No data available **Boiling Point** : No data available **Flash Point** : No data available : No data available **Auto-ignition Temperature** : No data available **Decomposition Temperature** Flammability (solid, gas) : No data available Vapor Pressure : No data available Relative Vapor Density at 20°C : No data available **Relative Density** : No data available **Specific Gravity** : 1.42 Solubility : No data available Partition Coefficient: N-Octanol/Water : No data available Viscosity : No data available

9.2. Other Information No additional information available

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity: Hazardous reactions will not occur under normal conditions.

10.2. Chemical Stability: Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

10.4. Conditions to Avoid: Direct sunlight, extremely high or low temperatures, and incompatible materials. Sparks, heat, open flame and other sources of ignition. Dust accumulation (to minimize explosion hazard).

10.5. Incompatible Materials: Strong acids, strong bases, strong oxidizers.

10.6. Hazardous Decomposition Products: None known.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects

Acute Toxicity: Not classified

Proprietary RM 10 (Proprietary)	
LD50 Oral Rat	> 5 g/kg
LD50 Dermal Rat	> 2000 mg/kg
LC50 Inhalation Rat	4.47 mg/l/4h

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Proprietary RM 1 (Proprietary)		
LD50 Oral Rat	> 5 g/kg	
LD50 Dermal Rabbit	> 2 g/kg	
Proprietary RM13 (Proprietary)		
LD50 Oral Rat	125 mg/kg	
LC50 Inhalation Rat	1.814 mg/l/4h	
ATE (Dermal)	300.00 mg/kg body weight	
ATE (Dust/Mist)	0.50 mg/l/4h	

Skin Corrosion/Irritation: Not classified.

Serious Eye Damage/Irritation: Not classified.

Respiratory or Skin Sensitization: Not classified.

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Not classified

Proprietary RM 13 (Proprietary)	
IARC group	3
Proprietary RM 20 (Proprietary)	
IARC group	3

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: None expected under normal conditions of use. Dust may be harmful or cause irritation. Symptoms/Injuries After Skin Contact: None expected under normal conditions of use. May cause skin irritation.

Symptoms/Injuries After Eye Contact: Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

Symptoms/Injuries After Ingestion: Not expected to be a primary route of exposure.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General

: The ecotoxicological information applies to the materials bound within the product. The bound materials are unlikely to pose a threat to the environment. If the product is altered in anyway and the dust/shavings/fines are released to the environment the below hazards may apply. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Proprietary RM 10 (Proprietary)			
EC50 Daphnia 1	5 mg/l (Exposure time: 48 h - Species: Daphnia pulex)		
NOEC Chronic Algae	5 mg/l		
Proprietary RM 13 (Proprietary)			
LC50 Fish 1	65 mg/l (Exposure time: 96 h - Species: Poecilia reticulata [static])		
12.2. Persistence and Degradabil	12.2. Persistence and Degradability		
Friction pad *3012* (201-series)			
Persistence and Degradability	Not established.		
12.3. Bioaccumulative Potential			
Friction pad *3012* (201-series)			
oaccumulative Potential Not established.			
Proprietary RM 10 (Proprietary)			
BCF Fish 1	(no bioaccumulation)		
12.4 Mobility in Calls No. addition			

12.4. Mobility in Soil: No additional information available

12.5. Other Adverse Effects

Other Information

: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, and international regulations.

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Ecology - Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

- **14.1.** In Accordance with DOT Not regulated for transport
- **14.2.** In Accordance with IMDG Not regulated for transport
- **14.3.** In Accordance with IATA Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

Proprietary RM 1 (Proprietary)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Proprietary RM 4 (Proprietary)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Proprietary RM11

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Proprietary RM 10 (Proprietary)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Proprietary RM 13 (Proprietary)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. US State Regulations

Proprietary RM 13 (Proprietary)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Proprietary RM 16 (Proprietary)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date

Other Information

: 06/22/2016

This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200
The specific chemical identity and/or exact percentage of

composition have been withheld as a trade secret [29 CFR 1910.1200]

GHS Full Text Phrases:

run iekt rindses.	
Acute Tox. 3 (Dermal)	Acute toxicity (dermal) Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral) Category 3
Acute Tox. 3 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 3
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Aquatic Acute 2	Hazardous to the aquatic environment - Acute Hazard Category 2
Aquatic Acute 3	Hazardous to the aquatic environment - Acute Hazard Category 3
Aquatic Chronic 2	Hazardous to the aquatic environment - Chronic Hazard Category 2
Comb. Dust	May form combustible dust concentrations in air
Eye Irrit. 2A	Serious eye damage/eye irritation, Category 2A
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Sensitisation — Skin, Category 1
Skin Sens. 1B	Sensitisation — Skin, category 1B
STOT RE 2	Specific target organ toxicity (repeated exposure) Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3,
	Respiratory tract irritation
H301	Toxic if swallowed
H311	Toxic in contact with skin
H315	Causes skin irritation

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H317	May cause an allergic skin reaction
H331	Toxic if inhaled
H332	Harmful if inhaled
H319	Causes serious eye irritation
H372	Causes damage to organs through prolonged or repeated exposure
H373	May cause damage to organs through prolonged or repeated exposure
H401	Toxic to aquatic life
H402	Harmful to aquatic life
H411	Toxic to aquatic life with long lasting effects
H335	May cause respiratory irritation

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SDS US (GHS HazCom)